



TECHNICAL DATASHEET

Ti6Al4V ELI - Grade 23 FT 001 - Version 0

TA6V ELI, also known by its name of Grade 23, is a titanium alloy with aluminium and vanadium.

It is a purer version of the standard TA6V alloy. Interstitial element (iron, oxygen and carbon) content in this alpha + beta alloy is strictly controlled and limited during the fusion process.

This purity grants the metal improved mechanical properties and greater resistance to fatigue.

The TA6V ELI is especially popular due to its ductility at cryogenic temperatures and its excellent biocompatibility with the human body, making it an essential material in the manufacture of medical implants (surgical, dental, etc.). It is also widely used in the aeronautic and industrial sectors, such as jewellery and watch-making.

| ADVANTAGES | | |
|---|--|--|
| Biocompatibility Fatigue resistance Corrosion resistance | | |
| SHAPES | | |
| BAR | | |
| Diameter 1-110 mm | | |
| Length 2800-3500 mm | | |
| Tolerance Ø≤18 mm: h7-h9 – Ø>18 mm: h8-h11 | | |
| SHEET/ PLATE | | |
| Thickness 0.5-120 mm | | |
| Typical dimensions 914 x 2438 mm / 1215 x 3048 mm 1000 x 2000 mm / 1250 x 2500 mm | | |
| | | |

> CHEMICAL COMPOSITION

| % | 0 | Fe | С | Н | N | Al | V | Ti |
|-----|------|------|------|-------|------|-----|-----|---------|
| min | | | | | | 5.5 | 3.5 | residue |
| max | 0.13 | 0.25 | 0.08 | 0.012 | 0.05 | 6.5 | 4.5 | |





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> MECHANICAL PROPERTIES

In accordance with ASTM F136

| Dimension diameter or thickness (x) | Rm Tensile strength (min MPa) | Rp0.2 Yield strength (min MPa) | Elongation (% min) | Necking (% min) |
|-------------------------------------|-------------------------------------|--------------------------------------|-----------------------|--------------------|
| <4.75 mm | 860 | 795 | 10 | - |
| 4.75 ≤ x < 44.45 mm | 860 | 795 | 10 | 25 |
| 44.45 ≤ x < 63.5 mm | 825 | 760 | 8 | 20 |
| 63.5 ≤ x < 101.6 mm | 825 | 760 | 8 | 15 |

In accordance with ISO 5832-3

| Product | Rm Tensile strength (min MPa) | Rp0.2 Yield strength (min MPa) | Elongation (% min) | Necking (% min) |
|------------------------------|-------------------------------------|--------------------------------------|-----------------------|--------------------|
| Sheet/plate thickness 75 max | 860 | 780 | 8 | |
| Bar Ø75 max | 860 | 780 | 10 | The same |

> PHYSICAL PROPERTIES

| Density (g/cm³) | 4.43 | | |
|---|------------------------|----|--|
| Hardness (HV) | 310 | | |
| Modulus of elasticity at 20°C (N/mm²) | 112.4 x10 ³ | | |
| Thermal conductivity at 20°C (W/m °C) | 6.7 | å. | |
| Mean coefficient of thermal expansion at 20-200°C (mm °C) | 9 x10 ⁻⁶ | | |
| Beta transus (°C) | 980 | | |
| Fusion temperature (°C) | 1650 | | |

The information and technical data contained in this sheet are for information purposes only. Only the information written on our material analysis certificates will be official.

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